



# Swaging Machine

## SM25L HP

### Lightweight, portable solution

The SM25 machine is ideal for workshop or field use, weighing only 25kg and swaging up to 1" four wire hose.

They are simple, straightforward in construction, and easy to operate. Being highly portable and using a Vernier micrometer with LED to show the finished crimp, it really couldn't be easier.



**Hose Capacity:**  
1" 4SP  
1.1/2" 2 Wire



**Crimping Range:**  
6 – 61mm  
0.24 – 2.40"



**Maximum Opening:**<sup>1)</sup>  
+15mm  
+0.591"



**Max Crimping Force:**  
1200kN  
120 Tonne



**Control:**  
Manual  
Hand Pump



**Dimensions:**  
230 x 200 x 275mm  
9.1 x 7.9 x 10.8"  
25Kg  
55lb

### Optional:

- Pneumatic Pump

<sup>1)</sup> Maximum opening is the total die travel. Add this value to the minimum crimping diameter of the die set used. The result is the maximum opening of the machine with die set in place.